

3,3'-Dimethoxybenzidine dihydrochloride

sc-214163



The Power to Question

Material Safety Data Sheet

Hazard Alert Code
Key:

EXTREME

HIGH

MODERATE

LOW

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

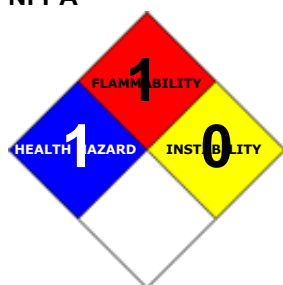
PRODUCT NAME

3,3'-Dimethoxybenzidine dihydrochloride

STATEMENT OF HAZARDOUS NATURE

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

NFPA



SUPPLIER

Company: Santa Cruz Biotechnology, Inc.

Address:

2145 Delaware Ave

Santa Cruz, CA 95060

Telephone: 800.457.3801 or 831.457.3800

Emergency Tel: CHEMWATCH: From within the US and
Canada: 877-715-9305

Emergency Tel: From outside the US and Canada: +800 2436
2255 (1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE

Manufacture of azo-dyes and o-dianisidine diisocyanate for use in adhesive systems and polyurethane elastomers and resins. Reagent to detect metals (such as Au, Co, Cu), thiocyanates and nitrites. Redox indicator for titration with NBS. Intermediate

SYNONYMS

C14-H16-N2-O2.HCl, [C6H3-(OCH3)-NH2]2.HCl, "benzidine, 3, 3' -dimethoxy-, dihydrochloride", "benzidine, 3, 3' -dimethoxy-, dihydrochloride", "(1, 1' -biphenyl)-4, 4' -diamine, 3, 3-dimethoxy-, dihydrochloride", "(1, 1' -biphenyl)-4, 4' -diamine, 3, 3-dimethoxy-, dihydrochloride", "C.I. Disperse Black 6 dihydrochloride", "o-dianisidine dihydrochloride", "o-dianisidine dihydrochloride", "3, 3' -dimethoxy-4, 4' -diaminobiphenyl dihydrochloride", "3, 3' -dimethoxy-4, 4' -diaminobiphenyl dihydrochloride", "3, 3' -dimethoxy-(1, 1-biphenyl)-4, 4' -diamine dihydrochloride", "3, 3' -dimethoxy-(1, 1-biphenyl)-4, 4' -diamine dihydrochloride"

Section 2 - HAZARDS IDENTIFICATION

CANADIAN WHMIS SYMBOLS



EMERGENCY OVERVIEW

RISK

Harmful if swallowed.
May cause CANCER.

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

- Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
- The substance and/or its metabolites may bind to hemoglobin inhibiting normal uptake of oxygen. This condition, known as "methemoglobinemia", is a form of oxygen starvation (anoxia).

Symptoms include cyanosis (a bluish discoloration skin and mucous membranes) and breathing difficulties. Symptoms may not be evident until several hours after exposure.

At about 15% concentration of blood methemoglobin there is observable cyanosis of the lips, nose and earlobes. Symptoms may be absent although euphoria, flushed face and headache are commonly experienced. At 25-40%, cyanosis is marked but little disability occurs other than that produced on physical exertion. At 40-60%, symptoms include weakness, dizziness, lightheadedness, increasingly severe headache, ataxia, rapid shallow respiration, drowsiness, nausea, vomiting, confusion, lethargy and stupor. Above 60% symptoms include dyspnea, respiratory depression, tachycardia or bradycardia, and convulsions. Levels exceeding 70% may be fatal.

EYE

- Although the material is not thought to be an irritant, direct contact with the eye may cause transient discomfort characterized by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals.

SKIN

- Skin contact is not thought to produce harmful health effects (as classified using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

- Open cuts, abraded or irritated skin should not be exposed to this material.

- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

- There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

- Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

- Not normally a hazard due to non-volatile nature of product.

- The material is a sternutator i.e. may produce violent sneezing.

CHRONIC HEALTH EFFECTS

- There is sufficient evidence to suggest that this material directly causes cancer in humans.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

When 3,3'-dimethoxybenzidine (dianisidine) was administered by gavage to experimental animals, tumors induced at various sites including Zymbal gland, intestine, skin and urinary bladder. Some tumors were carcinomas. When administered in the diet, 3,3'-dimethoxybenzidine increased the incidence of fore-stomach papillomas.

When administered in drinking water, 3,3'-dimethoxybenzidine dihydrochloride increased the incidence of Zymbal gland adenomas and carcinomas, liver neoplastic modules or hepatocellular carcinomas, large intestine adenomatous polyps or adenocarcinomas and squamous cell papillomas or carcinomas of the oral cavity in rats of both sexes; preputial gland carcinomas, basal cell adenomas and carcinomas of the skin, adenocarcinomas of the small intestine and mesotheliomas in male rats; and clitoris gland adenomas and carcinomas, basal cell adenomas or carcinomas of the skin, mammary gland adenocarcinomas, and uterus/cervix adenomas or carcinomas in female rats. Target organs include bladder where a metabolite produced during renal detoxification is thought to be an active principle in producing tumors.

Exposure may result in heritable genetic damage. [Sigma/ Aldrich].

Several epidemiological studies of dye users suggest that there may be an excess mortality from bladder cancer in workers exposed to benzidine-based dyes. Inhalation or absorption through the skin has been recognised as a cause for these tumors. The carcinogenicity risk factor for workers exposed to benzidine is estimated to be 14 times higher than that of the unexposed population.

When administered in th diet, benzidine induced urinary bladder carcinomas in dogs and increased the incidence of benign and malignant cholangiomatous tumors and hepatocellular tumors in hamsters of both sexes. When administered by gavage benzidine induced multiple mammary carcinomas in female rats.

A survey of benzidine-exposed workers indicated that those with the lower than normal serum properdin levels were more likely to develop bladder tumours.

NIOSH recommends that three widely used benzidine-derived dyes, Direct Black 38, Direct Blue 6, and Direct Brown 95, be handled in the workplace as if they were human carcinogens. This recommendation is based primarily upon a preliminary analysis of National Cancer Institute (NCI) data from short-term feeding studies, and on early results from NIOSH field studies. Cancerous and precancerous liver conditions were found in rats, similar to the damage produced by known liver carcinogens. Degeneration of liver cells was found in mice. Although the dyes tested by NCI contained less than 4 ppm residual benzidine when fed to the test animals, greater quantities of benzidine were found in the urine of dosed rats and mice. Caution is also indicated by preliminary results from NIOSH field studies showing that humans working with these same dyes also excrete higher than expected levels of benzidine in their urine. Both laboratory and field studies indicate that these benzidine-derived dyes can be metabolized to benzidine which is present in the urine of animals and humans.

Based on the data from the short-term study, NCI scientists believe a cancer causing potential exists upon exposure to the benzidine-derived dyes, most likely through the mechanism of metabolic conversion of the dyes to benzidine in the animal system.

Most arylamines are powerful poisons to the blood-making system. High chronic doses cause congestion of the spleen and tumor formation.

Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. Prime symptom is breathlessness; lung shadows show on X-ray.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARD RATINGS

		Min	Max
Flammability:	1		
Toxicity:	2		

Body Contact:	2		Min/Nil=0
Reactivity:	1		Low=1
Chronic:	4		Moderate=2
			High=3
			Extreme=4



NAME	CAS RN	%
3,3'-dimethoxybenzidine dihydrochloride	20325-40-0	>98

Section 4 - FIRST AID MEASURES

SWALLOWED

- IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.
- Where Medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:
- For advice, contact a Poisons Information Center or a doctor.
- Urgent hospital treatment is likely to be needed.
- If conscious, give water to drink.
- INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

NOTE: Wear a protective glove when inducing vomiting by mechanical means.

- In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.
- If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the MSDS should be provided. Further action will be the responsibility of the medical specialist.
- If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the MSDS.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- If pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If dust is inhaled, remove from contaminated area.
- Encourage patient to blow nose to ensure clear passage of breathing.
- If irritation or discomfort persists seek medical attention.

NOTES TO PHYSICIAN

- The material may induce methemoglobinemia following exposure.
- Initial attention should be directed at oxygen delivery and assisted ventilation if necessary. Hyperbaric oxygen has not demonstrated substantial benefits.
- Hypotension should respond to Trendelenburg's position and intravenous fluids; otherwise dopamine may be needed.
- Symptomatic patients with methemoglobin levels over 30% should receive methylene blue. (Cyanosis, alone, is not an indication for treatment). The usual dose is 1-2 mg/kg of a 1% solution (10 mg/ml) IV over 50 minutes; repeat, using the same dose, if symptoms of hypoxia fail to subside within 1 hour.

BIOLOGICAL EXPOSURE INDEX - BEI These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comment
1. Methemoglobin in blood	1.5% of hemoglobin	During or end of shift	B, NS, SQ

B: Background levels occur in specimens collected from subjects NOT exposed

NS: Non-specific determinant; also observed after exposure to other materials

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

Section 5 - FIRE FIGHTING MEASURES

Vapour Pressure (mmHG):	Negligible
Upper Explosive Limit (%):	Not available.
Specific Gravity (water=1):	Not available
Lower Explosive Limit (%):	Not available.

EXTINGUISHING MEDIA

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

- Carbon dioxide.

FIRE FIGHTING

-
- Alert Emergency Responders and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

-
- Combustible solid which burns but propagates flame with difficulty.
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust may burn rapidly and fiercely if ignited.
- Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.
- Build-up of electrostatic charge may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO₂), hydrogen chloride, phosgene, nitrogen oxides (NO_x), other pyrolysis products typical of burning organic material.

May emit poisonous fumes.

May emit corrosive fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

PERSONAL PROTECTION

Glasses:

Chemical goggles.

Gloves:

Respirator:

Particulate

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

-
- Clean up waste regularly and abnormal spills immediately.
- Avoid breathing dust and contact with skin and eyes.
- Wear protective clothing, gloves, safety glasses and dust respirator.
- Use dry clean up procedures and avoid generating dust.
- Vacuum up or sweep up. NOTE: Vacuum cleaner must be fitted with an exhaust micro filter (HEPA type) (consider explosion-proof machines designed to be grounded during storage and use).
- Dampen with water to prevent dusting before sweeping.
- Place in suitable containers for disposal.

MAJOR SPILLS

-
- Clear area of personnel and move upwind.
- Alert Emergency Responders and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by all means available, spillage from entering drains or water courses.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse / absorb vapour.
- Contain or absorb spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

ACUTE EXPOSURE GUIDELINE LEVELS (AEGl) (in ppm)

AEGl 1: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience notable discomfort, irritation, or certain asymptomatic nonsensory effects. However, the effects are not disabling and are transient and reversible upon cessation of exposure.

AEGl 2: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects or an impaired ability to escape.

AEGl 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could

experience life-threatening health effects or death.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.

- Do NOT cut, drill, grind or weld such containers
- In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

RECOMMENDED STORAGE METHODS

- Glass container.
- Polyethylene or polypropylene container.
- Check all containers are clearly labelled and free from leaks.

STORAGE REQUIREMENTS

-
- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X: Must not be stored together

O: May be stored together with specific preventions

+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
US - Oregon Permissible Exposure Limits (Z3)	3,3'-dimethoxybenzidine dihydrochloride (Inert or Nuisance Dust: (d) Total dust)		10						*
US OSHA Permissible Exposure Levels (PELs) - Table Z3	3,3'-dimethoxybenzidine dihydrochloride (Inert or Nuisance Dust: (d) Respirable fraction)		5						
US OSHA Permissible Exposure Levels (PELs) - Table Z3	3,3'-dimethoxybenzidine dihydrochloride (Inert or Nuisance Dust: (d) Total dust)		15						
US - Hawaii Air Contaminant Limits	3,3'-dimethoxybenzidine dihydrochloride (Particulates not otherwise regulated - Total dust)		10						
US - Hawaii Air Contaminant	3,3'-dimethoxybenzidine								

US - Hawaii Air Contaminant Limits	dihydrochloride (Particulates not otherwise regulated - Respirable fraction)	5	
US - Oregon Permissible Exposure Limits (Z3)	3,3'-dimethoxybenzidine dihydrochloride (Inert or Nuisance Dust: (d) Respirable fraction)	5	*
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	3,3'-dimethoxybenzidine dihydrochloride (Particulates not otherwise regulated Respirable fraction)	5	
US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants	3,3'-dimethoxybenzidine dihydrochloride (Particulates not otherwise regulated (PNOR)(f)-Respirable fraction)	5	
US - Michigan Exposure Limits for Air Contaminants	3,3'-dimethoxybenzidine dihydrochloride (Particulates not otherwise regulated, Respirable dust)	5	

MATERIAL DATA

3,3'-DIMETHOXYBENZIDINE DIHYDROCHLORIDE:

■ For 3,3'-dimethoxybenzidines (dianisidines):

TRK: 0.003 ml/m³; 0.03 mg/m³

NIOSH REL (Recommended Exposure Limit): o-dianisidine-based dyes Lowest Feasible Concentration

The substance caused tumours in various organs of the rat of both sexes. Positive results obtained from short term tests and in studies of the binding of the substance to macromolecules are also indicative of the potential carcinogenic nature of the substance.

PERSONAL PROTECTION



Consult your EHS staff for recommendations

EYE

-
- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them. DO NOT wear contact lenses.

HANDS/FEET

■ Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- nitrile rubber
- butyl rubber
- fluorocautchouc
- polyvinyl chloride

Gloves should be examined for wear and/ or degradation constantly.

OTHER

-
- Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area.
- Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted.
- Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.
- Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves,

boots and continuous-air supplied hood.

- Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.
-
- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

RESPIRATOR

Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
10 x PEL	P1	-	PAPR-P1
	Air-line*	-	-
50 x PEL	Air-line**	P2	PAPR-P2
100 x PEL	-	P3	-
		Air-line*	-
100+ x PEL	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

Explanation of Respirator Codes:

Class 1 low to medium absorption capacity filters.

Class 2 medium absorption capacity filters.

Class 3 high absorption capacity filters.

PAPR Powered Air Purifying Respirator (positive pressure) cartridge.

Type A for use against certain organic gases and vapors.

Type AX for use against low boiling point organic compounds (less than 65°C).

Type B for use against certain inorganic gases and other acid gases and vapors.

Type E for use against sulfur dioxide and other acid gases and vapors.

Type K for use against ammonia and organic ammonia derivatives

Class P1 intended for use against mechanically generated particulates of sizes most commonly encountered in industry, e.g. asbestos, silica.

Class P2 intended for use against both mechanically and thermally generated particulates, e.g. metal fume.

Class P3 intended for use against all particulates containing highly toxic materials, e.g. beryllium.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for escape from the atmosphere in which they will be used.

ENGINEERING CONTROLS

-
- Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.
- Work should be undertaken in an isolated system such as a "glove-box". Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system.
- Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within.
- Open-vessel systems are prohibited.
- Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation.
- Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system.
- For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas).
- Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air.
- Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 150 feet/ min. with a minimum of 125 feet/ min. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms, be disallowed.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Solid.
Mixes with water.

State	Divided solid	Molecular Weight	244.30
Melting Range (°F)	514.4 (decomposes)	Viscosity	Not Applicable
Boiling Range (°F)	Not applicable.	Solubility in water (g/L)	Miscible
Flash Point (°F)	Not available	pH (1% solution)	Not Applicable
Decomposition Temp (°F)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°F)	Not available.	Vapour Pressure (mmHG)	Negligible
Upper Explosive Limit (%)	Not available.	Specific Gravity (water=1)	Not available
Lower Explosive Limit (%)	Not available.	Relative Vapor Density (air=1)	Not Applicable
Volatile Component (%vol)	Negligible	Evaporation Rate	Not applicable

APPEARANCE

Crystalline powder; mixes with water.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

-
- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerization will not occur.

STORAGE INCOMPATIBILITY

-
- Many arylamines (aromatic amines such as aniline, N-ethylaniline, o-toluidine, xylydine etc. and their mixtures) are hypergolic (ignite spontaneously) with red fuming nitric acid. When the amines are dissolved in triethylamine, ignition occurs at -60 deg. C. or less.
- Various metal oxides and their salts may promote ignition of amine-red fuming nitric acid systems. Soluble materials such as copper(I) oxide, ammonium metavanadate are effective; insoluble materials such as copper(II) oxide, iron(II) oxide, potassium dichromate are also effective.
- Avoid oxidizing agents, acids, acid chlorides, acid anhydrides.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

3,3'-dimethoxybenzidine dihydrochloride

TOXICITY AND IRRITATION

- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.
 - No significant acute toxicological data identified in literature search.
- Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen
[National Toxicology Program: U.S. Dep. of Health & Human Services 2002].
Tumours of the sense organs, liver tumours, testicular tumours, uterine tumours recorded.

CARCINOGEN

3,3'-DIMETHOXYBENZIDINE DIHYDROCHLORIDE	US Environmental Defense Scorecard Recognized Carcinogens	Reference(s) P65
3,3'-DIMETHOXYBENZIDINE DIHYDROCHLORIDE	US Environmental Defense Scorecard Suspected Carcinogens	Reference(s) P65

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

3,3'-DIMETHOXYBENZIDINE DIHYDROCHLORIDE:

- For benzidine:

Environmental Fate

Terrestrial Fate: Koc values in the range of 227,000 to 882,000, measured in 4 soils, indicate that benzidine is expected to be essentially immobile in soil. Benzidine is a weak base with 2 amine functional groups having pKa values of 4.3 and 3.3. These values indicate that benzidine can partially exist in the protonated form under acidic conditions. Volatilisation of the neutral species of benzidine from moist soil surfaces is not expected to be an important fate process given an estimated Henry's Law constant of 5.2×10^{-11} atm-cu m/mole. The conjugate acid will not volatilise since cations are non-volatile. Benzidine is not expected to volatilise from dry soil surfaces based upon an estimated vapor pressure of 7×10^{-7} mm Hg, determined from a fragment constant method. Benzidine is generally resistant to biodegradation in soil at high concentrations, but may biodegrade at lower concentrations. Aqueous solutions of benzidine (0.01%) were reported to be stable for 9 weeks to degradation by soil/river water inoculum. In Drummer silty clay loam, benzidine applied at a concentration of 10 ppb was degraded 79% after 4 weeks. Benzidine is rapidly oxidized by Fe(III) and other cations which are frequently found in soils and clay.

Aquatic fate: Koc values of benzidine indicate that benzidine is expected to adsorb to suspended solids and sediment. Volatilisation of the free base from water surfaces is not expected based upon an estimated Henry's Law constant. The conjugate acid will not volatilise. BCF values of 40 and 55 measured in fish, suggest bioconcentration in aquatic organisms is moderate. When aerated solutions of benzidine (100 ppb) were exposed to light from a xenon lamp (300-400 nm), complete

degradation was observed in 12 hrs. Aqueous solutions of benzidine (0.01%) were reported to be stable for 9 weeks to degradation by soil/river water inoculum.

Atmospheric fate: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and vapour pressure, benzidine, is expected to exist in both the vapour and particulate phases in the ambient atmosphere. Vapor-phase benzidine is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 2 hours, calculated from its rate constant of 1.5×10^{-10} cu cm/molecule-sec at 25 deg C. Benzidine also absorbs light greater than 290 nm and may undergo direct photolysis. Over 40% photodegradation was observed when benzidine adsorbed to silica gel plates was irradiated with UV light > 290 nm for 17 hours. Particulate- phase benzidine may be removed from the air by wet and dry deposition.

Ecotoxicity:

Fish LC50 (96 h): scud (*Gammarus pseudolimnaeus*) >20 mg/l; fathead minnow (*Pimephales promelas*) >20 mg/l; rainbow trout (*Salmo gairdneri*) 7.4 mg/l (static bioassay); *Salvelinus namaycush* 4.35 mg/l (static bioassay); *Notropis lutrensis* 2.5 mg/l (static bioassay); flagfish (*Jordanella floridae*) 16.2 mg/l (static bioassay).

■ Aromatic amines (arylamines), particularly primary aromatic amines, covalently and irreversibly bind to humic substances present in most natural waters.

All metabolites with moieties of: anilines, benzidines and toluidines are of environmental concern. Anilines and benzidines are both acutely toxic and toxic depending on the specific aquatic species (except algae). Toluidines represent a similar concern, It has been speculated that aqueous solutions of aromatic amines can be oxidised by organic radicals, but there are no actual data on reaction rates. Based on a study of reaction rate data for these compounds an estimate of the half-life of aromatic amines in water is approximately 100 days, assuming a peroxy radical concentration of 10^{-10} mole/L in sunlit, oxygenated water.

■ DO NOT discharge into sewer or waterways.

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

! Puncture containers to prevent re-use and bury at an authorized landfill.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- Recycle wherever possible.
- Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: Burial in a licensed land-fill or Incineration in a licensed apparatus (after admixture with suitable combustible material)
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: DOT, IATA, IMDG

Section 15 - REGULATORY INFORMATION

3,3'-dimethoxybenzidine dihydrochloride (CAS: 20325-40-0,123333-57-3) is found on the following regulatory lists;

"Canada Domestic Substances List (DSL)", "US - California Air Toxics ""Hot Spots"" List (Assembly Bill 2588) Substances for which production, use or other presence must be reported", "US - California Proposition 65 - Carcinogens", "US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens", "US - Maine Chemicals of High Concern List", "US - Massachusetts Oil & Hazardous Material List", "US DOE Temporary Emergency Exposure Limits (TEELs)", "US EPCRA Section 313 Chemical List", "US Harmonized Tariff Schedule - Intermediate Chemicals for Dyes Appendix", "US List of Lists - Consolidated List of Chemicals Subject to the Emergency Planning and Community Right-to-Know Act (EPCRA) and Section 112(r) of the Clean Air Act", "US Toxic Substances Control Act (TSCA) - Inventory"

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

- Cumulative effects may result following exposure*.
 - May produce discomfort of the respiratory system*.
- * (limited evidence).

Ingredients with multiple CAS Nos

Ingredient Name
3,3'-dimethoxybenzidine dihydrochloride

CAS
20325-40-0, 123333-57-3

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makes no representations and assumes no liability for any direct, incidental or consequential damages resulting from its use. For additional technical information please call our toxicology department on +800 CHEMCALL.

■ Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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